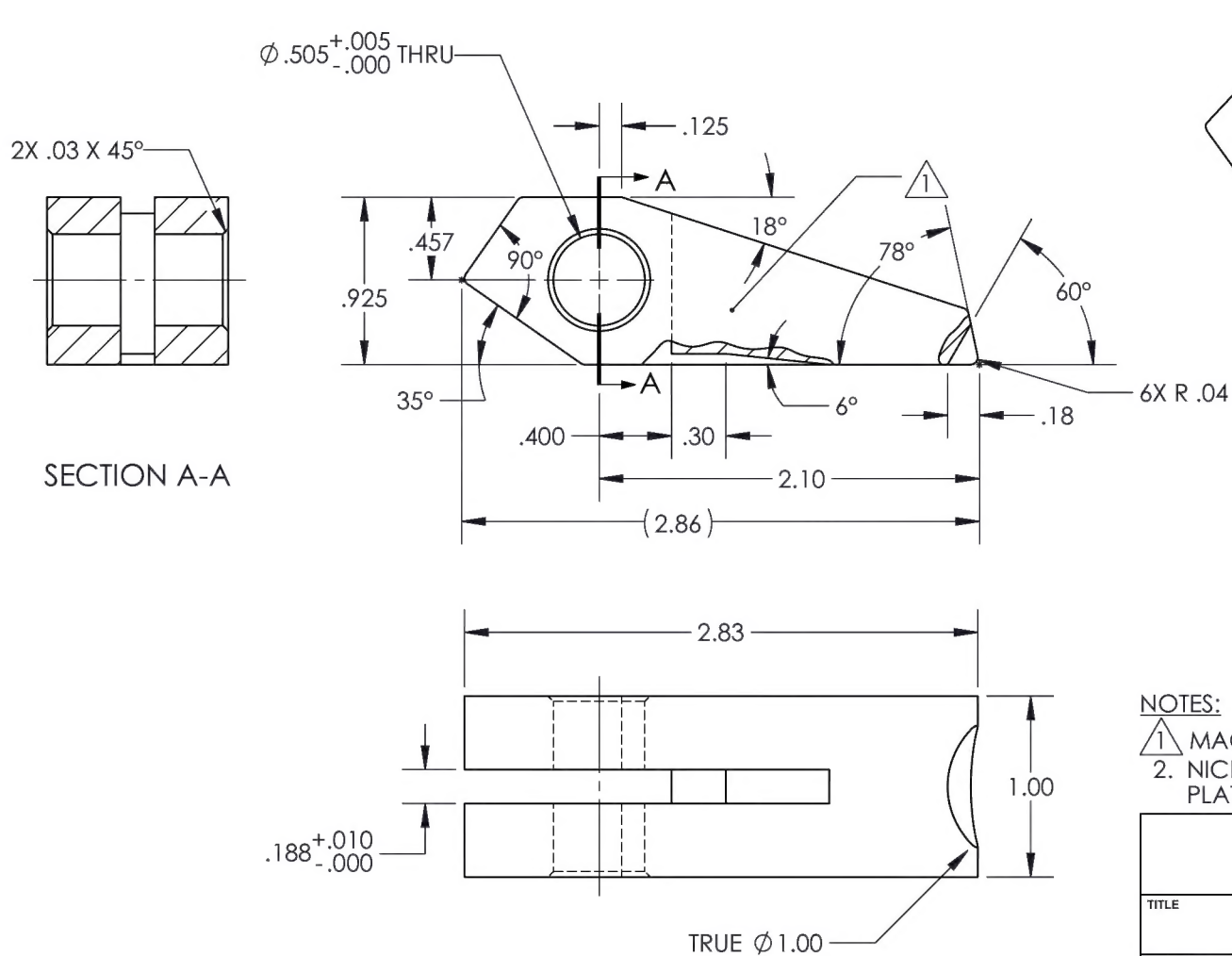


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	14-0094	CD'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/29/14	DJN	RW
3	16-0107	UPDATED TO NEW STANDARD. ADDED DIM 2.83. CH'D DIM WAS .188 IS .188 +.010 - .000, WAS 2.86, IS (2.86)	8/11/2016	DEW	SM



NOTES:

- 1 MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

DART AEROSPACE	
TITLE KEEPER	
DWG NO. 4.5NR-40	REV 3
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT HRC 44-46	DIMENSIONS ARE IN INCHES
FINISH SEE NOTE 2	.XXX ± .005 FRACTIONS ± 1/8
	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES
DRAWN BY: APICAL	.015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY
OPPS APPR: ANDERSON	AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER
APPROVED: MACKOVJAK	ASME Y14.5M-2009
SCALE 1:1	DATE 10/12/2005
	SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-40	1	KEEPER	4140/4142	